

***Pre-Applied  
Zipper Application Service***

***The Revolutionary Approach  
To Resealable Packaging  
Without Purchasing Additional  
Equipment!***



# A New Standard....Again!

Everyone's heard about the revolutionary Integra Backpack Zipper Application System and the Integra RTR Pre-Zippered Film System. Now the revolution continues with Com-Pac's **Pre-Applied Zipper Application Service!** Very simply, we apply Com-Pac re-sealable zipper to your packaging web and send the pre-zippered rollstock to your facility ready to run on your VFFS or HFFS packaging equipment. Com-Pac pre-zippered film runs identically to your original packaging web and creates the liquid and air-tight INTEGRA package. You can choose from two consumer-friendly, tamper-evident opening features, the Peel-Tab or Thumb-Notch. Best of all, there's no equipment to purchase to offer your customer the convenience of a re-sealable package.

Read on and discover why the **Integra Advantage** sets the new standard for package integrity, market-share and profit \$\$\$ for you!

## Why Choose Com-Pac For Your Pre-Applied Film?

- ✓ Com-Pac Is The Only Pre-Applied Film Supplier Which Extrudes Our Own Zipper For Use On Your Pre-Zippered Rollstock.
- ✓ Com-Pac Is The Only Converter Which Manufactures Our Own Zipper Application Equipment Which We Use To Apply Our Zipper To Your Rollstock.
- ✓ Com-Pac Utilizes Our 6-Dimension Quality Assurance Program To Check And Re-Check Your Product For Integrity Every Step Of The Way.
- ✓ Full Integration Is Your Assurance That We Have Complete Control Over The Zipper Application Process, Provides Single-Point Accountability, Insures Quality And Saves Money For You!
- ✓ Every Other Pre-Applied Film Supplier Has Purchased Equipment From One Supplier, Zipper From Someone Else, And Produces Your Package As The Third Party - Costing You Money All Along The Way!

## What Makes The Integra Package So Different?

### "The Integra Advantage" .....

- Com-Pac Zipper Is "Pre-Molded" During Extrusion Process To Positively Form Leak-Proof Profile Ends
- Molding Of Zipper Creates Uniform Seal Area Completely Around Profile To Insure No Gas Migration Into Or Out Of Package
- Careful Extrusion Of Resealable Zipper Insures Mechanical (Leakproof) Integrity of Zipper Profiles Thus Preventing Leaks Through Zipper Tracks
- Pre-Molded Ends and Secure Profiles Insure Leak-Tight Freshness Even After Multiple Openings And Re-Closings!

### "The Other Guys" .....

- Other Pre-applied Systems Rely On "Crushing" Of Zipper Profile To Attach Profile Ends Together
- Imprecise Crushing Allows Oxygen To Leak In Or Nitrogen To Leak Out Through Profile Ends, Thus Reducing Shelf Life
- "Peel-Seal" Adhesive Sometimes Added Below The Profile To Try And Reduce Gas Transmission Through Opening Tracks
- Activation of Adhesive During Zipper Attachment Has Proven Very Unreliable And May Work Only When Package Is Sealed The First Time

# Full Integration Provides Capability....



## **Com-Pac International**

- Extruder, Printer & Converter of Custom Packaging for Medical & Food Service
- 90,000 Sq. Ft. Production Facilities
- On-Site Q.C., Engineering & Test Labs
- FDA White Room In-House

## **Film Extrusion**

- State-of-the-Art LDPE / LLDPE Film Lines With Web Sizes Up To 56 Inches

## **Zipper Extrusion**

- In-House Production of Over 25 Different Zipper Styles for Barrier, Non-Barrier and Many VFFS / HFFS Applications

## **Custom Printing**

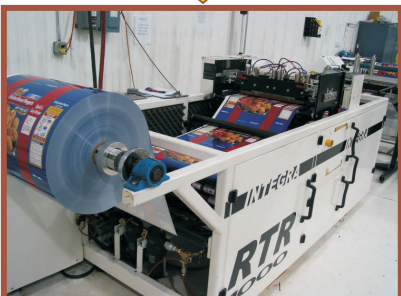
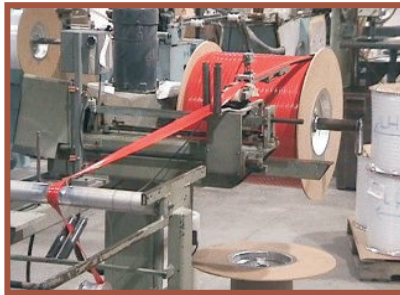
- 6-Color Process Printing
- Sophisticated Web Inspection System
- Web Widths Up to 60 Inches
- Assistance With Graphics Design to Highlight Re-Sealable Opening Features

## **Pre-Applied Zipper Systems**

- Pre-Applied Zipper Equipment Designed & Built In-House
- Patented Process Using Our Own Zipper Insures Leak-Proof Zipper & Zipper Seal
- Or We Can Use Your Pre-Printed Film Shipped From Your Film Supplier

## **Finished Product**

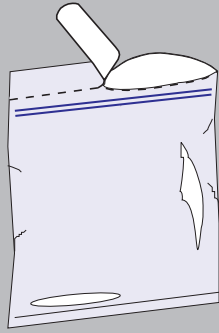
- Pre-Zippered Rollstock Arrives at Your Facility Ready to Run
- Simply Mount Rolls as Usual- Film Runs Just Like the Original
- Production Speed is Unaffected By Zipper
- Bags May Be Gas Flushed as Required



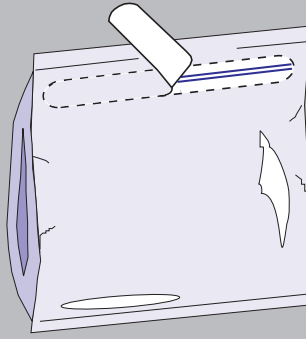
...And Insures Quality

Every Step  
Of The Way!

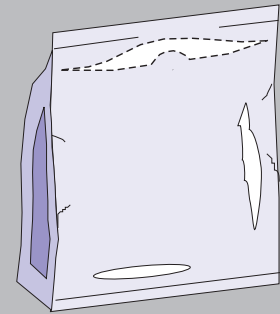
# Integra Package Opening Features



**ZIP-TOP - Full-width top-opening with tear-off-top**



**ZIP-FRONT - Front wall opening with pull-tab feature**



**ZIP-FRONT - Front wall opening with thumb-notch feature**

## **Com-Pac's Three-Step Program --**

We Offer A Complete Three-Step Program to Immediately Begin Your Resealable Package Program, Cut Your Costs Along The Way, And Always Have A Back-Up Supply Available:

**Step 1. Consign Your Printed Rollstock To Com-Pac And Use Our Pre-Applied Zipper Service To:**  
*Validate Producibility*  
*Test Market Acceptance*  
*Grow Market Share*

**Step 2. Upgrade To In-Line Zipper Application Using Com-Pac's BP-I Or BP-II Backpack Systems:**  
*Cut Your Per-Impression Cost Over 50%*  
*Final Package Will Be Identical To Pre-Applied Package*

**Step 3. Maintain Consigned Rollstock At Com-Pac To Insure Availability For Surge Demand:**  
*Because Final Packages Are Identical, You Can Always*  
*Have A Reliable Supply Of Pre-Applied Rollstock To Draw Upon*

### **PRE-APPLIED ROLLSTOCK SPECIFICATIONS**

Maximum Film Web Width:	35 Inches	Outbound Rolls Shipped 12 Per Pallet, Each Roll Poly-Wrapped, Stabilizing Cradles, Pallet Stretch Wrapped With Reinforced Corners
Maximum Zipper Length (OD):	14 Inches	
Minimum Film Thickness:	1.0 Mil	Specify Peel-Tab or Thumb-Notch Opening
0.05 Mil LDPE Inner Sealant Layer Required		Specify Customer-Required Wind Number
Inbound Rolls 24 Inch (OD) Min. - 3 Inch Cores		Film May Be Consigned From Customer Or Manufactured By Com-Pac
Outbound Rolls 18 Inch (OD) - 3 Inch Cores		



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